



Glass slimming 용액用 필터 세정제 Test

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(주) SY Chem. R&D Team



1. 실험 방법

▣ 실험 방법

1. Dipping

- ① 1000ml 비이커에 용액 800g을 투입 후 필터 Dipping(70°C, 20min간 Dipping)

2. 초음파

- ① 70°C 20min Dipping 후 비이커를 초음파 50°C에서 20min간 세정

3. DI 세정

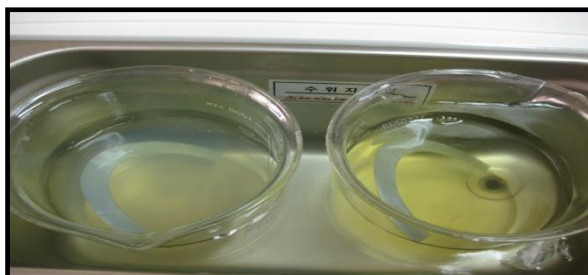
- ① 흐르는 물에 20초간 세정

4. 건조

- ① 50 °C 10min 건조



Dipping



- 모델명 : Power sonic 405
- Maker : 화신테크
- 정격 소비전력 : 350W

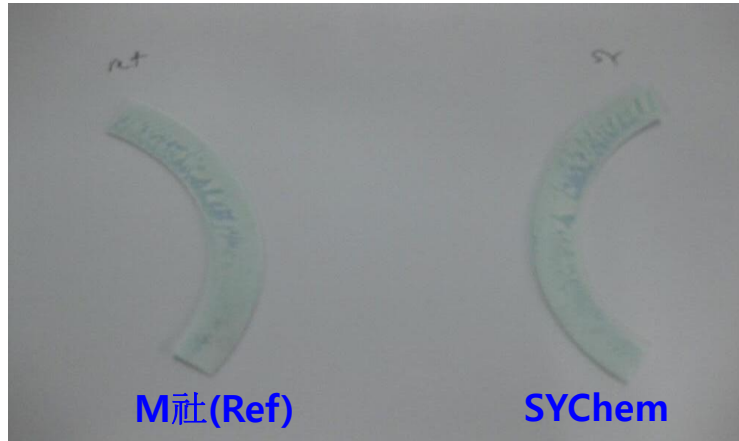
초음파



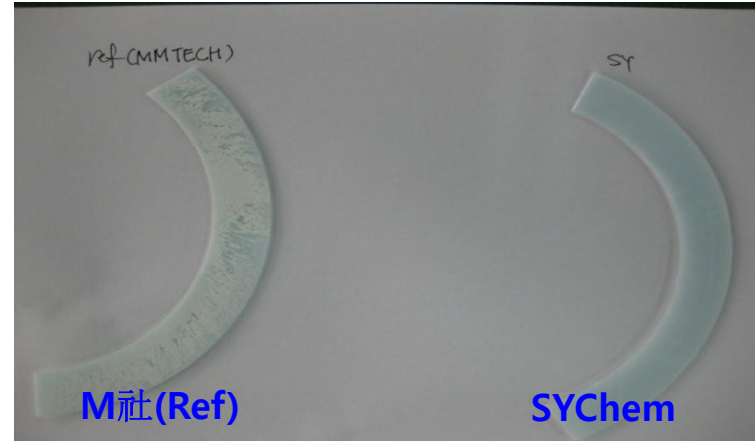
DI 세정

2. Test 결과①

▣ 세정 前,後 비교

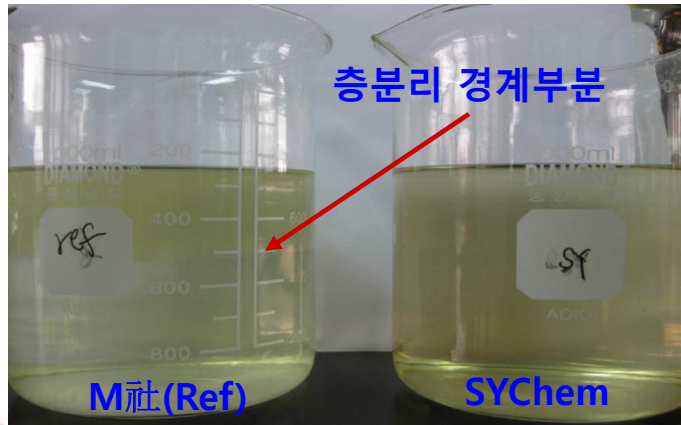


세정 前



세정 後

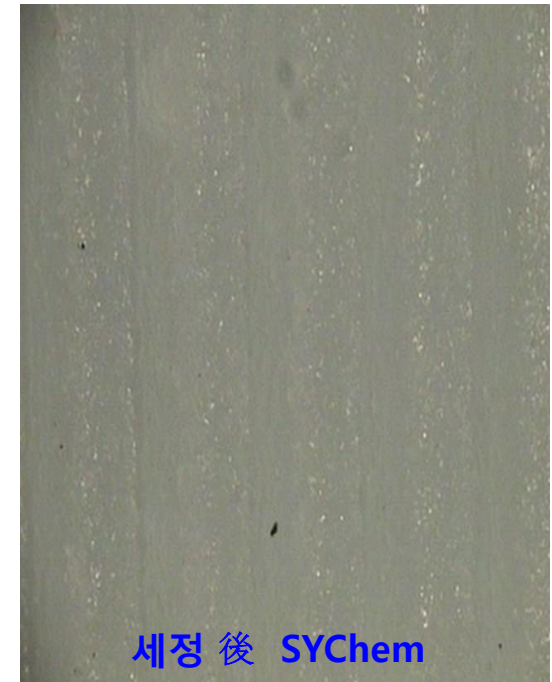
▣ 초음파 후 용액 안정성 비교



❖ M사 : 70°C 20min 가온 시 탁하게 흐려지며 초음파 후 층분리 현상 발생

2. Test 결과②

▣ 세정 후 광학 현미경 측정(배율 : X 200)



❖ 모델명 : S/V3
❖ Maker : sometech

3. Chemical 조성 및 결론

■ Chemical 조성

Component	Content
Strong base	30~50%
첨가제1	8%
첨가제2	5%
DI	-

■ Chemical 물성



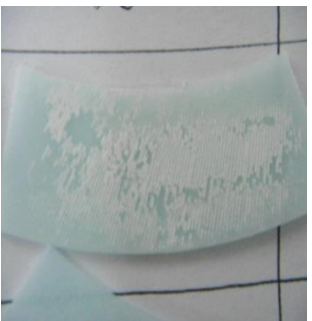
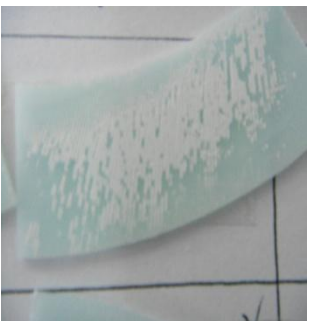
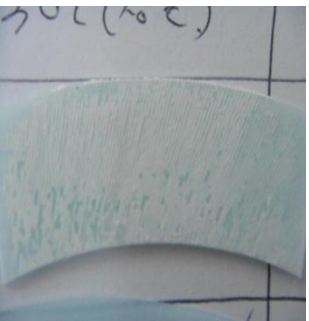
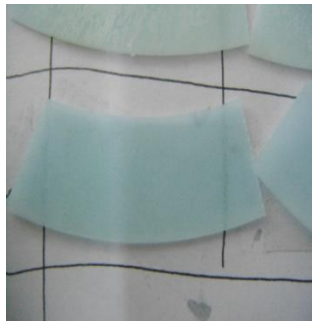




TESTS	UNIT	SPECIFICATION
외관	-	이물질 없을 것, Yellowish
비중	-	1.107 ~ 1.167
알카리도	Meq/g	1.328 ~ 1.528

■ 결론

- 기존 Reference 용액 대비 제거력 우수
- 70°C의 온도 및 초음파의 물리적인 힘에도 용액 안정이 우수함



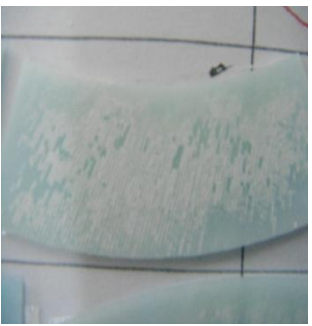

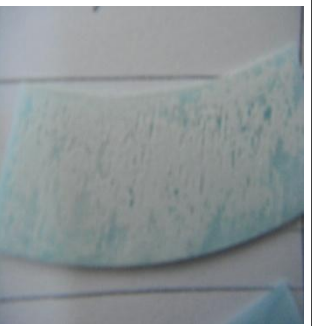
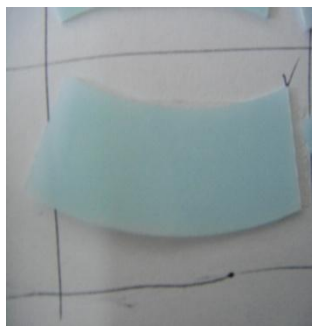


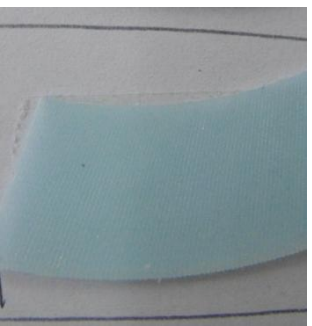

별첨1. 세정 조건별 Test(DI 세정 無)

■ Dipping 온도별 Test(Dipping 20min, 초음파 50°C 20min)

구분	70°C	60°C	50°C	40°C	30°C
Ref.					
SY Chem					

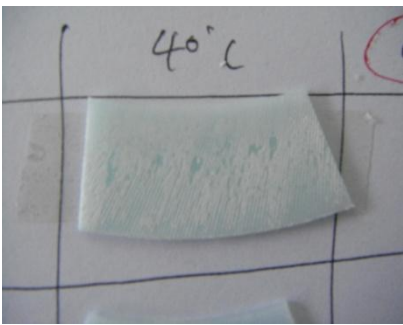



➤ 60,70도에서 Dipping시 세정력이 좋음

■ Dipping 시간별 Test(70°C Dipping, 초음파 50°C 20min)

구분	0분	5분	10분	20분	30분
Ref.					
SY Chem					

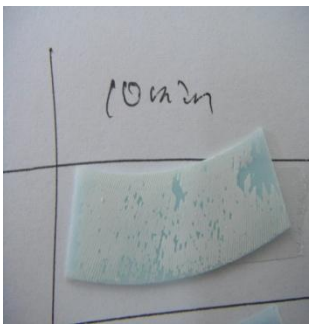
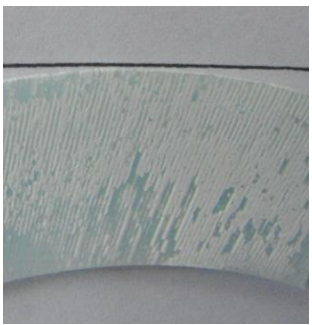
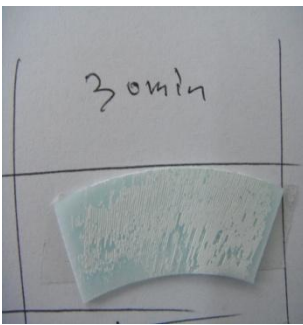
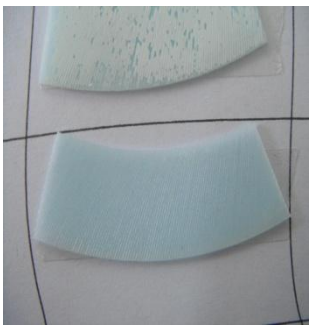


➤ 당사 제품은 Dipping 시간에 관계없이 세정력 우수

■ 초음파 온도별 Test(70°C Dipping 20min, 초음파 20min)

구분	40°C	50°C
Ref.		
SY Chem		


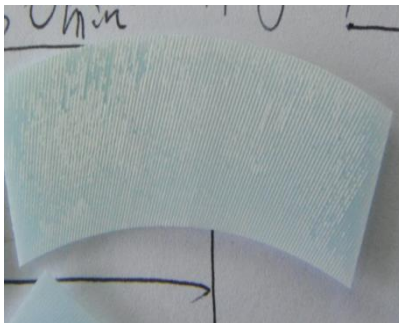
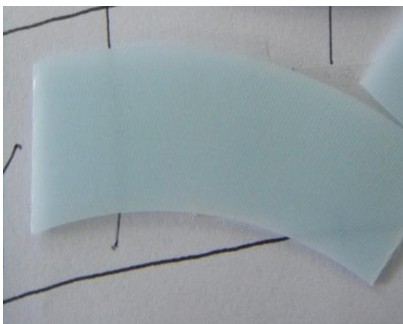
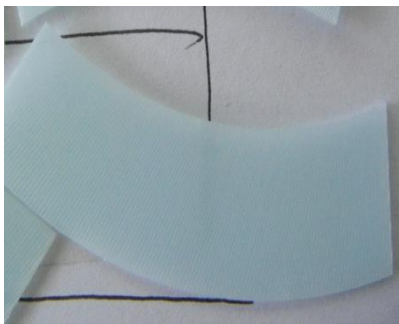
➤ 초음파 온도 50도에서 세정력이 좋음

■ 초음파 시간별 Test(70°C Dipping 20min, 초음파 50°C)

구분	10분	20분	30분
Ref.			
SY Chem			

➤ 초음파 세정시간이 늘어날수록 세정력 우수

■ 세정조건 변경 Test(Dipping 공정 제외, 초음파 50°C)

구분	20분	30분
Ref.		
SY Chem		

- 초음파 세정시간이 늘어날수록 세정력이 좋음
- 당사제품은 Dipping 공정을 제외하고도 세정력이 좋음